



Case Study

DAIRY

Project Data



Product: hot cheese and salsa sauce,
hot filling (77 - 91 °C)

Packaging shape: 4-side-sealed sachets

Format: A: 80 x 79 mm
B: 119 x 102 or 134 mm

Film material: PET / EAA / Alu / EAA / LDPE 76 µm

Filling: A = 31,5 g
B = 141,0 g

Machine type: **FlexiBag Si 500**
A: 4 lanes
B: 6 lanes

Application: liquid, pasty product;
filled with rotary valve system,
servo drive, CIP execution

Filling tubes: vertical movement and
shut-off device

Capacity/output: A: up to 55 cycles/min - 4 lanes
~160 sachets/min
~9,600 sachets/hour
B: up to 70 cycles/min - 6 lanes
~160 sachets/min
~9,600 sachets/hour

Special: Allen Bradley control, front side and
back side film from 1 reel each

Delivered: 2013

