



Case Study

DAIRY

Project Data

- Product:** fondue cheese sauce,
hot filling (77 - 90°C)
- Quantity:** 250, 400 or 600 g
- Packaging shape:** 4-side-sealed sachets,
A: 80 x 79 mm,
B: 119 x 102 mm,
C: 119 x 134 mm
- Film material:** PES 12 / Alu 9 / PE 50 µm
- Machine type:** **FlexiBag Si 600** - 4 lanes
- Application:** liquid, pasty product;
filled with rotary valve system,
servo drive, CIP execution
- Filling tubes:** 12 tubes, 3 per lane,
blow-off device
- Capacity/output:** A & B: 35 cycles/min - 4 lanes
~140 sachets/min
~8,400 sachets/hour
C: 25 cycles/min - 4 lanes
~100 sachets/min
~6,000 sachets/min
- Delivered:** 2013

