

## Case Study

## FOOD - Beverage

### Project Data

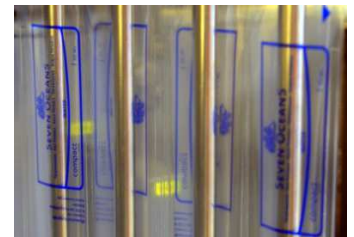
**Product:** drinking water

**Packaging shape:** 4-side-sealed sachets,  
single or double with perforation

**Format:** A: 63 x 82.5 mm  
B: 63 x 146 mm

**Film material:** OPA 15 / PE 70 µm

**Filling:** A: 20 ml  
B: 56 ml



**Machine type:** **FlexiBag Si 300** - 4 lanes

**Application:** liquid beverage product;  
filled with cone valve dosing  
system, servo drive

**Capacity/output:** 50 cycles/min  
200 sachets/min  
~12,000 sachets/hour

**Special:** high pressure resistance of  
sachet material and seals

**Delivered:** 2012

