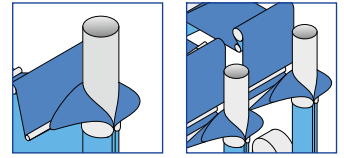


HASSIA-REDATRON

POWER FOR PACKAGING



Data sheet
POUCH MACHINE



Ahead in space saving,
compact design!

A new generation for more
dynamic and performance.

FlexiBag® Bi/Bc 260, 400 and 600

The new generation. FlexiBag® Pouch form-, fill- and seal-machines

Alternatively in intermittent (Bi) and/or continuous (Bc) operation mode.

In 1-lane oder 2-lane design. Convertibility is optional.

BAG TYPES AND SIZES			Bi 260 Bc 260	Bi 400 Bc 400	Bi 600 Bc 600
1-lane version	Pillow type bags with/without gusset, blockbottom- and Stablepack bags				
	Bag length	mm	60–400	100–550	up to 1,100
	Bag width	mm	50–260	80–400	200–600
	Reel diameter	mm	600	600	600
	Reel width	mm	540	820	1,240
	Reel core diameter	mm	76	76	152
2-lane version: Type 260 Twin: 1 reel Type 400 Duplex: 2 reels	Pillow type bags without gusset				
	Bag length, maximum	mm	400	550	–
	Bag width	mm	2 x 80	2 x 160	–
	Reel diameter	mm	600	600	–
	Reel width	mm	360	340	–
	Reel core diameter	mm	76	76	–

NOMINAL OUTPUT* (DIN 8743)

1-lane version	Intermittent (Bi)	cycles/minute	140	80	30
	Continuous mode (Bc)	cycles/minute	200	120	40
2-lane version	Intermittent (Bi)	cycles/minute	140	80	–
	Continuous mode (Bc)	cycles/minute	200	120	–

* depending on material, product, bag size and dosing system

TECHNICAL DATA

	Connected load	230/400 V, 3-ph., N/PE, 50 Hz other voltages on request			
	Power requirement	approx. kVA	11	13	14
	Air consumption	approx. NL/minute at 6 bar (86 PSI)	400	450	850
Dimensions of basic machine	Width	approx. mm	1,150	1,500	2,100
	Length	approx. mm	2,300	2,600	3,000
	Height	approx. mm	1,850	2,300	3,250
	Weight	approx. kg	800	1,000	2,400
	Machine housing	Stainless steel			
	Materials	Heat-sealable laminates, mono laminates			

* Average value for basic machines